

DECLARATION OF COMPLIANCE FOR SEMI-FINISHED PRODUCTS INTENDED TO COME INTO CONTACT WITH FOOD

Date of issue: July 2020 ¹⁾

Vink Plast ApS hereby declare that:

VINK PE HD 500 Food Grade blue plates and finished parts machined from these products by Vink Plast ApS:

- Comply with the requirements of the regulation (EC) no. 1935/2004 of 27 October 2004.
- Comply with the relevant requirements in Regulation (EU) 10/2011 as amended up to and inclusive the commission Regulation (EU) no. 2019/37
- Are manufactured and handled according to good manufacturing practice (GMP) as set out in the (EC) 2023/2006 of 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food.
- Declaration 681/2020/DK

The results of all test runs were far below the stated critical values for the global migration of 10 mg/dm².

Specification on the intended use of the products:

- Type(s) of food intended to come into repeated contact with the material:
 - **All types of food.**
- Type(s) of food not intended to come into repeated contact with the material:
 - **Not applicable**

Conditions of use:

- Any long-term storage at room temperature or below, including packaging by hot filling and/or heating to a temperature up to 121 °C.

The migration test was carried out according to Regulation EU 10/2011, Appendix V under the following conditions:

Test simulant	Testing conditions I	Testing conditions II
3 % Acetic acid	2 h at 100 °C	10 d at 40 °C
Sunflower oil	2 h at 100 °C	10 d at 40 °C
10 % Ethanol	2 h at 100 °C	10 d at 40 °C
50 % Ethanol	2 h at 100 °C	10 d at 40 °C

Ratio of the surface in contact with the foodstuff to volume (S/V), used to determine the conformity of the material:

$$S/V = 6 \text{ dm}^2/\text{kg}$$

All substances/monomers and additives according to Regulation EU 10/2011 are listed. In the material, we use the following substances with restriction and/or specification:

Name of the substance:	Restriction:
Aluminium (CAS no. 7429-90-5)	SML = 1 mg/kg
Barium (CAS no. 7727-43-7)	SML = 1 mg/kg
Copper (CAS no. 7440-50-8)	SML = 5 mg/kg
Iron (CAS no. 7439-89-6)	SML = 48 mg/kg
Nickel (CAS no. 7440-02-0)	SML = 0,02 mg/kg
Zinc (CAS no. 7440-66-6)	SML = 5 mg/kg
Cobalt (7440-48-4)	SML = 0,05 mg/kg
1 Hexene (CAS no. 592-41-6)	SML = 3 mg/kg

Substance A	SML = 30 mg/kg
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The limit values for the metals listed I Appendix II of the Regulation EU 10/2011 are respected.

The limit values for the above mentioned raw materials according to Appendix I of the Regulation EU 10/2011 are applied under the test conditions adhered to.

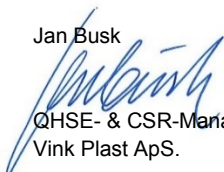
No substances, identified as dual use additives under Regulation (EU) 10/2011 as amended are used in the products.

The above information are based on our current state of information and knowledge and relate to the product we deliver. Under the specified food contact conditions, the product meets the legal requirements, the conformity test was carried out under conditions mentioned above. Vink Plast has no control and assumes no responsibility/liability for finished articles or their manufacture, processing and conditions of use and therefore assumes no responsibility for their conformity. The end product manufacturer is responsible for the compliance with the requirements of the applicable legal provisions. Rather, the end product manufacturer is in turn obliged to check the conformity of the intended purpose

Notes:

¹⁾ This declaration expires 5 years after its date of issues or in case of regulatory or compositional changes which require reevaluation. Please always contact Vink Plast' customer service for latest version. For information about available dimensions, please contact Vink Plast' customer service.

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